

Pebbletex Finishes

COLORS & TEXTURES

Available in standard and custom colors in a variety of textures to complement the design freedom of Finestone Wall Systems or to impart the look of stucco on other exterior and interior walls.

PACKAGING

31.7 kg per 19-liter pail
(70 lbs per 5-gallon pail)

COVERAGE

Coverage rates may vary depending on the texture porosity of substrate and application techniques.

Natural Swirl Finish: 13 m² (140 ft²) per pail

Rough Swirl Finish: 8.3 m² (90 ft²) per pail

Limestone Finish: 13 m² (140 ft²) per pail

Mojave Finish: 11.1 m² (120 ft²) per pail

Finetex Finish: For smooth finish application: Approximately 400 ft² per coat, per pail (minimum 2 coats).
For skip trowel: Approximately 170 ft² per pail.

DESCRIPTION

100% acrylic polymer finishes with advanced technology to improve long-term performance and dirt pick-up resistance.

USES

1. Provides an aesthetically pleasing surface color and texture for Finestone Wall Systems.
2. Can also be utilized as a textured finish for poured concrete or unit masonry, conventional stucco, and interior veneer plaster or gypsum wallboard.

TECHNICAL INFORMATION

Consult the Master Builders Solutions Wall Systems Technical Services Department for specific recommendations concerning all other applications. Consult the Finestone website, finestone.master-builders-solutions.com/en, for additional information about products and systems and for updated literature.

MIXING

1. Mix the contents of the factory-prepared finish pail with a low speed drill and paddle mixer until thoroughly blended.
2. A small amount of clean, potable water may be added to adjust workability. (Do not exceed 10 oz of water per 5 gallon pail.)
3. Additives are not permitted.
4. Close container when not in use.
5. Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

ADVANTAGES

100% acrylic polymer-based chemistry; provides long-term durability and weather resistance

Integral color; reduces maintenance and recoating

Weather resistant; repels water and resists wind-driven rain

Seals existing, non-moving hairline cracks

Breathable; does not blister, peel or flake

Abrasion resistant; durable

Factory mixed; ready to use, no additives to mix

Water based; safe, non-toxic, clean up easily with soap and water



LIMESTONE

Factory-mixed, 100% acrylic polymer finish coat. Available in Finestone's standard colors and custom colors. Limestone Finish utilizes uniformly-sized aggregates for a uniform, fine texture.



MOJAVE

Factory-mixed, 100% acrylic polymer finish coat. Available in Finestone's standard colors and custom colors. Mojave Finish provides a uniform, "pebble" appearance.



FINETEX

Factory-mixed, 100% acrylic polymer finish coat. Available in Finestone's standard colors and custom colors. Finetex Finish can achieve a wide variety of free-formed, textured appearances, including stipple and skip-trowel. Note: If a "smooth" application is required, multiple coats and skillful application techniques will be required.



NATURAL SWIRL

Factory-mixed, 100% acrylic polymer finish coat. Available in Finestone's standard colors and custom colors. Natural Swirl finish has a medium "worm-holed" appearance which is achieved by the random aggregate sizes in the Finish. The "worm-holed" look can be circular, random, vertical or horizontal.



ROUGH SWIRL

Factory-mixed, 100% acrylic polymer finish coat. Available in Finestone's standard colors and custom colors. Rough Swirl Finish has a heavy "worm-holed" appearance which is achieved by the random aggregate sizes in the finish. The "worm-holed" look can be circular, random, vertical or horizontal.

Technical Data

TEST	RESULT
Fire Tests: UL 723/ASTM E84 Surface Burning Characteristics	Flame Spread < 25 Smoke Developed < 450
Physical Tests: ASTM E96 Method B Water Vapor Transmission	Natural Swirl Finish with A/BC Base Coat/ Standard & Hi-Impact 20: 1.7 Perms Mojave Finish with A/BC Base Coat/ Standard: 15.1 Perms Natural Swirl Finish with A/BC Base Coat/Standard 4: 19 Perms Natural Swirl Finish with A/BC 1-Step Base Coat/Standard 4: 22.4 Perms
ASTM D2247 Water Resistance in 100% R.H.	No deleterious effects after 14 days exposure.
ASTM B117 Salt Fog Resistance	No change after 300 hours.
Mil. Std. 810B Method 508 Mildew Resistance	No fungus growth after 28 days.
Chemical Resistance (Determined by spot testing the sample surface with turpentine, mineral spirits, and 10% hydrochloric acid for 4 hours).	Turpentine = slight softening Mineral spirits = slight softening 10% Hydrochloric acid = slight softening
ASTM D968 Abrasion Resistance	Finish Coat not worn through after 686 liters of falling sand.
ASTM G53 Accelerated Weathering	No significant deleterious effects after 7500 hours.
ASTM G23 Accelerated Weathering	No significant deleterious effects after 2000 hours.
Acid Rain	Finish Coat was slightly soft upon removal, but recovered upon overnight drying.

SURFACE PREPARATION

Substrates must be clean, dry, sound and free of loose material, releasing agents, paint, efflorescence, contaminants and other coatings. Fill cracks or voids with an appropriate, compatible material to provide a solid substrate prior to application of Pebbletex Finish. Ensure patching material is dry prior to application of Pebbletex Finish.

Note: For color uniformity, not for adhesion assistance.

CONCRETE:

1. Allow concrete to cure prior to application of Pebbletex Finish.
2. Remove all projections, form lines and release agents.

3. When needed, apply Master Builders Solutions Tinted Primer to cured concrete with a sprayer, 10 mm (3/8") nap roller at a rate of approximately 3.6–6.1 m² per liter (150–250 ft² per gallon). Master Builders Solutions Tinted Primer shall be dry to the touch before proceeding to the Pebbletex Finish application.

UNIT MASONRY:

1. Allow unit masonry to cure prior to application of Pebbletex Finish.
2. Remove all loose mortar and projections.
3. When needed, apply a leveling coat of Finebuild Base Coat to provide a smooth surface and minimize the likelihood of mortar joint read-through prior to application of Pebbletex Finish.

STUCCO:

1. Allow stucco to cure before applying Pebbletex Finish.
2. When needed, apply Master Builders Solutions stucco prime to cured stucco with a sprayer, 10 mm (3/8") nap roller at a rate of approximately 3.6–6.1 m² per liter (150–250 ft² per gallon). Master Builders Solutions stucco prime shall be dry to the touch before proceeding to the Pebbletex Finish application.

APPLICATION

1. Apply finish directly to the acceptable substrate with a clean, stainless steel trowel.

Note: In order to minimize the possibility of Base Coat read-through with 330 Maxi-White in Natural Swirl, Base Coat read-through with Natural Swirl Finish in Maxi-White is applicator dependent.

2. Apply and level finish during the same operation to minimum obtainable thickness consistent with uniform coverage.
3. Maintain a wet edge on finish by applying and texturing continually over the wall surface.
4. Work finish to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
5. Float finish to achieve final texture.

LIMITATIONS

1. Does not bridge moving cracks.
2. Must be stored, applied and protected at least 24 hours after installation and until dry at 4 °C (40 °F) or more. Protect from extreme heat and direct sunlight.
3. Protect Finestone materials during transportation and installation to avoid physical damage.
4. Do not apply Finestone materials to frozen surfaces.
5. If using a thicker application of Finetex Finish, a longer drying period will be required.
6. Appearance of Natural Swirl and Rough Swirl might vary if floated by different mechanics.
7. Shelf life is two years when unopened and stored as directed.
8. (Do not exceed 10 oz of water per 5 gallon pail.)
9. **Select Finish Coat color with a light reflective value (LRV) of 20% or higher. The use of dark colors (LRV less than 20%) is not recommended with EIFS that incorporate expanded polystyrene (EPS). EPS has a sustained service temperature limitation of approximately 160 °F (71 °C).**

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting finestone.master-builders-solutions.com/en, e-mailing your request to mbsbscst@mbcc-group.com or calling +1 (800) 433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

VOC CONTENT

26–37 g/l, or 0.22–0.31 lbs/gal less water and exempt solvents.

LIMITED WARRANTY NOTICE

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