

# Acrocrete Limestone Rendering

Acrylic finishes styled to create the look of limestone

## Product Bulletin

### DESCRIPTION

Limestone Rendering is a finish technique utilizing two textured acrylic finishes to create the look of limestone in a lightweight, easily installed architectural wall finish.

### PACKAGING

31.7-kg per 19-liter pail  
(70-lbs per 5-gallon pail)

### COVERAGE

Varies depending on application technique and surface condition.

### COLORS

Available in a wide variety of standard and custom colors.

For the appearance of added depth, it is recommended that the S-10 FINISH be tinted to a slightly darker color than the S-05 FINISH

### TECHNICAL INFORMATION

Consult our Technical Services Department for specific recommendations concerning all other applications. Consult the Acrocrete website, [www.acrocrete.basf.com](http://www.acrocrete.basf.com), for additional information about products and systems and for updated literature.

### HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting [www.acrocrete.basf.com](http://www.acrocrete.basf.com). Use only as directed.



Features	Benefits
Limestone look	The look of limestone in an acrylic based finish
Lightweight	The look and feel of limestone at a fraction of the weight
100% Acrylic polymer chemistry	Long-term durability and weather resistance
Integral color	Reduced maintenance and recoating; lasting color uniformity
Weather resistant	Repels water and resists wind-driven rain

# Limestone Rendering

## USES

1. Provides an aesthetically pleasing surface color and texture for Acrocrete Wall Systems.
2. Can also be utilized as a textured finish for poured concrete or unit masonry, conventional stucco, ACROCRETE STUCCO Wall System, ACROCRETE CEMENT-BOARD STUCCO, certain insulating concrete forms, and interior veneer plaster or gypsum wallboard.
3. Can be utilized on quoins, arches and reliefs.

## MIXING

1. Individually mix the factory-prepared FINE and TEXTURE FINISHES with a mixer until thoroughly blended. (Clean mixing paddle thoroughly between mixing of the two textures.)
2. A small amount of clean, potable water may be added to adjust workability.
3. Additives are not permitted.
4. Close container when not in use.
5. Clean tools with soap and water immediately after use.

## APPLICATION

1. Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings. Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m (1/4" in 10').
2. Apply S-10 FINISH directly to the substrate with a clean, stainless steel trowel.
3. Apply and level S-10 FINISH during the same operation to minimum obtainable thickness consistent with uniform coverage.
4. Maintain a wet edge on S-10 FINISH by applying and texturing continually over the wall surface.
5. Work S-10 FINISH to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
6. Float S-10 FINISH to achieve final texture and allow to dry.
7. Apply S-05 FINISH to the dry S-10 FINISH with a clean, stainless steel venetian trowel.
8. Trowel down to an even, tight application. Trowel S-05 FINISH in two directions to ensure S-05 FINISH is pushed into underlying S-10 FINISH.
9. Float S-05 FINISH using a small (max. 4"x10") stainless steel Venetian trowel.

**Note: Use the same final troweling tool and hand motion over the entire wall. Creating a uniform appearance on large wall areas may be difficult.**

10. To create more open pit marks on the finish surface, raise the angle of the trowel while leveling the S-05 FINISH. Immediately float the S-05 FINISH with the same Venetian trowel with circular motions. Varying the pressure of the float will also create pit mark variances. Ensure all installers utilize the same installation techniques and motions to create similar appearances.

**Note: 1. If finish surface requires spritzing to keep finish open, be aware that finish color variations may occur.  
2. Always prepare a full scale sample representative of the finish appearance and workmanship for final approval.**

## LIMITATIONS

1. Protect Acrocrete materials during transportation and installation to avoid physical damage.
2. Store Acrocrete materials in a cool, dry place protected from freezing. Store at no less than 4°C (40°F). Protect from extreme heat and direct sunlight. Shelf life is two years when unopened and stored as directed.
3. Do not apply Acrocrete materials in ambient temperatures below 4°C (40°F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4°C (40°F) prevail.
4. Do not apply Acrocrete materials to frozen surfaces.
5. Samples for job approval must be made in the field by the applicator, and approved prior to ordering.

## VOC Content

0 g/l, or 0 lbs/gal less water and exempt solvents.

**For medical emergencies only call chemtrec at (800) 424-9300**

## WARRANTY

BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Product Bulletin, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of BASF. In the absence of an extended warranty issued by BASF, any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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