

Aurora Stone

Factory-mixed, variegated stone finish

PACKAGING

31.7-kg per 19-liter pail (70-lbs per 5-gallon pail)

COVERAGE

Varies depending upon texture; approximately 6.5 m² (70 ft²) per pail at 3.2 mm (1/8") thickness

COLORS

Available in 10 standard colors



DESCRIPTION

Factory-mixed, variegated finish consisting of multi-colored aggregate in a 100% acrylic binder, applied over Master Builders Solutions Tinted Primer. Aurora Stone Finish provides a rough, stone-like appearance.

USES

1. Provides a protective, weather-resistant and aesthetically pleasing surface color and texture for Master Builders Solutions Wall Systems.
2. Can also be utilized as a textured finish for poured concrete or unit masonry, conventional stucco, certain insulating concrete forms, and interior veneer plaster or gypsum wallboard.

ADVANTAGES

Rough, variegated stone appearance; low cost stone simulation

100% acrylic polymer chemistry; long-term durability and weather resistance

Does not require a sealer; saves time and money

Abrasion resistant; durable

Breathable; doesn't blister, peel or flake



Carmine



Granitino



Greystone



Jaden



Leveche



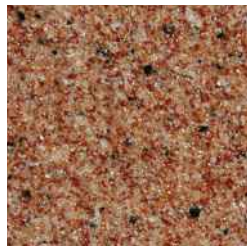
Miller's Wheel



Ochre



Opalite



Sandarac



Zafferite

TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at www.master-builders-solutions.com/en-us, for additional information about products and systems and for updated literature.

MIXING

1. Gently mix the contents of the pail for 1 minute using a low RPM 1/2 inch drill equipped with a mixing paddle such as a Demand Twister or a Windlock B-MEW, B-M1 or B-M9
2. Additives are not permitted.
3. Close container when not in use.
4. Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.
5. Do not exceed more than 10 oz of water per 5 gallon pail.

APPLICATION

1. Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings. Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m (1/4" in 10').

2. Apply Master Builders Solutions Tinted Primer to substrate in accordance with current Master Builders Solutions Tinted Primer product bulletin. Master Builders Solutions Tinted Primer shall be of corresponding color for selected Aurora Stone Finish color. Allow Master Builders Solutions Tinted Primer to dry to the touch before proceeding to Aurora Stone Finish application.
3. Apply a coat of Aurora Stone Finish using a spray gun and hopper, 3–4mm tip at 20–30 psi maintaining a wet edge. Work to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
4. Allow first coat of Aurora Stone Finish to set until surface is completely dry prior to applying a second coat of Aurora Stone Finish.
5. Apply a second coat of Aurora Stone Finish using a spray gun and hopper; double back to achieve final texture.
6. Thickness of Aurora Stone Finish may vary between 1.6 mm (1/16") and 3.2 mm (1/8"), depending upon texture.

LIMITATIONS

1. Protect Master Builders Solutions Wall Systems' materials during transportation and installation to avoid physical damage.
2. Store Aurora Stone Finish in a cool, dry place protected from freezing. Store at no less than 10 °C (50 °F). Protect from extreme heat and

direct sunlight. Shelf life is two years when unopened and stored as directed.

3. Do not apply Aurora Stone Finish in ambient temperatures below 10 °C (50 °F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 10 °C (50 °F) prevail.
4. Do not apply Master Builders Solutions Wall Systems' materials to frozen surfaces.
5. Spraying of Aurora Stone Finish should be by the same manner, direction and mechanic on a particular elevation or project whenever possible, to maintain a uniform appearance.
6. Maintain consistent air pressure to minimize texture variations. Stator or rotor design pumps are not recommended.
7. Samples of Aurora Stone Finish are available from Master Builders Solutions Wall Systems for color approval only. Samples for project approval must be made in the field by the applicator, and approved prior to ordering.
8. Sufficient finish should be ordered to complete the entire project with one production run to alleviate potential batch color variations of the natural aggregate.
9. Aurora Stone Finish and corresponding Master Builders Solutions Tinted Primer must be ordered separately.
10. Do not exceed more than 10 oz of water per 5 gallon pail.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.com/en-us, e-mailing your request to mbsbscst@mbcc-group.com or calling +1 (800) 433-9517. Use only as directed.

IN CASE OF EMERGENCY: Call CHEMTEL +1 (800) 255-3924 or if outside the US or Canada, +1 (813) 248-0585.

LIMITED WARRANTY NOTICE

Master Builders Solutions Construction Systems US, LLC ("Master Builders") warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. MASTER BUILDERS MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of Master Builders. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. MASTER BUILDERS WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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