

Aggrelastic Finish

100% acrylic polymer finish coat

COLORS

Finestone Aggrelastic Finish is available in 64 Standard Colors. Unlimited custom colors are available upon request.

PACKAGING

19 L (5 gal.) pail

COVERAGE

Natural Swirl texture:

12.0-12.6 m² (130-140 ft²) per pail

Mojave texture:

10.7-11.6 m² (115-125 ft²) per pail

Limestone texture: 13.0-13.5 m²

(140 ft²-150 ft²) per pail

Finetex texture:

Approximately 170 ft² per pail

Finetex smooth:

Approximately 400 ft² per coat, per pail (minimum 2 coats)

Coverage will vary depending on application techniques, specific texture applied, and surface conditions.

SHELF LIFE

Approximately 2 years, properly stored in original containers.

STORAGE

Store in original containers at temperatures at least 4° C (40° F) and not greater than 43° C (110° F). Store out of direct sunlight. Do not stack pallets.

GLOSS

Flat finish.



Finestone Aggrelastic Finish is an acrylic-polymer, high-grade, textured elastomeric wall coating formulated for exterior use with Finestone Stucco Systems, Finestone Finescreen Cement-Board Stucco Systems, and conventional stucco products. This coating bridges minor cracking, accommodates substrate movement, and provides an attractive finish that is resistant to dirt pickup. Finestone Aggrelastic Finish may be trowel- or spray-applied.

Test Data Header

FEATURES

Elastomeric

Soil resistant technology

64 standard colors; unlimited custom colors

Water-based

BENEFITS

Accommodates substrate movement; bridges hairline cracks

Resists dirt pickup

Provides design versatility

Safe for workers and environment; easy cleanup

RECOMMENDED USES

To provide an exterior coating for
Finestone Stucco Systems
Finestone Finescreen Cement-Board
Stucco Systems
Approved conventional stucco, masonry or
concrete substrates

LIMITATIONS

Apply only when ambient and substrate
temperatures will be at least 4 °C (40 °F) and
higher for at least 24 hours.
Lower temperatures and higher humidity will
extend the drying time.
Do not apply to flat horizontal surfaces, provide
a minimum slope of 6:12.
Not recommended for large sloping surfaces
greater than 30.5cm (12")
Do not apply as a roof finish.
Do not apply in direct sunlight. Applying in
sunlight may result in cold joints or
color variations.
Do not apply directly to exterior sheathing.
Protect from rain and dust for at least 24 hours.
Allow stucco to cure a minimum of 6 days prior
to application of Aggrelastic Finish.
Consult Technical Services for approval for any
applications not listed in this product bulletin
and for recommendations about applying
Aggrelastic Finish over remedial repairs, which
may result in color and texture variations in
comparison to surrounding wall surfaces.

MIXING

Finestone Aggrelastic Finish comes premixed
from the factory. At the time of use, mix the
finish thoroughly to redistribute the aggregate
which tends to settle during shipping
and storage.
For best results, mix at 400–500 rpm, using a
heavy duty 13 mm (1/2") drill with a jiffler-type
paddle (Goldblatt Jiffler Mixer No. 15311 H7
or similar).
Finestone Aggrelastic Finish does not require
thinning. To adjust workability, small amounts
of clean, potable water, up to a maximum of

10 oz per 19-L (5-gal.) pail of finish, may be
added. To avoid color variation, add the same
amount of water to each pail.

Do not add accelerators, retarders or
admixtures to Finestone Aggrelastic Finish.

Surface Preparation

Substrates must be sound and free of paint,
dirt, grease, oil, efflorescence, form release
agents and curing compound.

Substrates must be free of surface
irregularities. As necessary, repair cracks,
fill popouts or voids, and level unit masonry
using a compatible product, such as Finestone
Finebuild. Let repair material dry thoroughly
before applying the finish.

To stabilize substrate porosity, particularly
of stucco brown coat, concrete, or masonry
substrates, using Master Builders Solutions
StuccoPrime is recommended. Apply primer at
least 4 hours before application of finish.

Equipment

Use a stainless steel plastering trowel or
airless hopper gun-type spray equipment.

Application Procedures

Trowel Application: Trowel the Finestone
Aggrelastic Finish over the prepared base coat
or substrate at a thickness of approximately
1.6 mm (1/16"). Spread uniformly, then trowel
down to a thickness equal to the size of the
largest aggregate. Immediately float the finish
to achieve the final texture. Apply only what
can be floated before the finish begins to form
a surface film.

Spray Application: Spray the Finestone
Aggrelastic Finish uniformly over the surface.
Use a circular overlapping pattern, keeping the
spray gun at a 90 ° angle to the surface and
maintaining the same distance to the surface
at all times. Achieve a minimum thickness of
1.6 mm (1/16").

**Note: For the most uniform and aesthetic
appearance, always work to a wet edge
and avoid stopping application within an
unbroken wall surface.**

Protect from rain and temperatures less than
4 °C (40 °F) for 24 hours.

WORKING TIME

Approximately 10 minutes when applied over
unprimed Finestone base coats at ambient
conditions of 21 °C (70 °F), 50% relative
humidity, and no wind. High temperature, low
humidity, wind and/or high absorbency rates
of the substrate shorten the working time of
Finestone Aggrelastic Finish; low temperature
and/or high humidity prolong their
working time..

DRYING TIME

Approximately 12 hours to firm set, depending
upon the ambient weather conditions,
substrate absorbency and applied film
thickness. Protect newly applied finish from
rain and temperatures less than 4 °C (40 °F)
for at least 24 hours after application.

CLEAN UP

Remove wet material from tools or other
surfaces with soap and water. Dry material
must be mechanically removed.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data
Sheets and product label information for this
product prior to use. The SDS can be obtained
by visiting finestone.master-builders-solutions.com/en, e-mailing your request to mbsbscst@mbcc-group.com or calling +1 (800) 433-9517.
Use only as directed.

**IN CASE OF EMERGENCY: Call CHEMTEL
+1 (800) 255-3924 or if outside the US or
Canada, +1 (813) 248-0585.**

TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at finestone.master-builders-solutions.com/en, for additional information about products and systems and for updated literature.

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