

# RES 202S

## reFINE Stucco Procedures

### Procedure for Repairing Blistered Acrylic Stucco Finish

#### INTRODUCTION

Blistering or bubbling of stucco finish is often caused by water that has gotten behind the finish. Prior to repairing damaged finish, a root cause analysis is needed. Deficiencies must be corrected prior to repairing finish, or the blistering and bubbling may reoccur.

Note that minor color inconsistencies may cause patches to remain visible after application.

#### EQUIPMENT

- Appropriate personal protective equipment
- Scraper, wire brush
- Stainless steel trowel and margin trowel
- Plastic float
- Drill and paddle mixer

#### MATERIALS

- Pebbletex or Pebbletex Tersus textured finish
- Master Builders Solutions StuccoBond
- Master Builders Solutions StuccoBase
- Masking tape

#### PROCEDURE

1. Thoroughly clean all surfaces that will be coated, and allow to dry.
2. Inspect all sealant joints and repair as needed.
3. Remove blistered stucco finish with a scraper or other tool.  
**If stucco repair is needed, perform steps 4-7.**
4. Remove any weak, loose or scaling stucco with a scraper or wire brush to a uniform depth.
5. Mask off areas that are not intended to be resurfaced and may come in contact with base coat or finish.
6. Dampen the surface and apply Master Builders Solutions StuccoBond according to directions on the Master Builders Solutions StuccoBond Product Bulletin
7. Apply Master Builders Solutions StuccoBase according to directions on the Master Builders Solutions StuccoBase Product Bulletin. Allow to cure for at least 4-days.
8. Apply Finestone Pebbletex or Pebbletex Tersus finish using a stainless steel trowel to the thickness of the largest aggregate in the finish. Scrape finish to a uniform thickness, then float the finish.
9. Remove masking tape before the finish is dry. Touch up edges with a small paint brush. Allow finish to dry.

#### TECHNICAL SUPPORT

Consult Master Builders Solutions Technical Services Department at +1 (800) 589-1336 for specific recommendations concerning all other applications. Consult the Wall Systems website at [finestone.master-builders-solutions.com/en](http://finestone.master-builders-solutions.com/en), for additional information about products and systems and for updated literature.