

MasterRheobuild[®] 845

High range, water reducing and superplasticizing admixture for concrete

DESCRIPTION

MasterRheobuild 845 is formulated from synthetic polymers specially designed to impart rheoplastic qualities to concrete, particularly those containing Fly Ash, GGBS or Microsilica.

A rheoplastic concrete is a fluid concrete with a slump of at least 200mm, easily flowing, but at the same time free from segregation.

MasterRheobuild 845 is chloride free.

ADVANTAGES

MasterRheobuild 845 considerably improves the properties of fresh and hardened concrete.

PRIMARY USES

- Mixes containing Fly Ash, GGBS or Microsilica
- Mass concrete pours
- Ready mixed concrete
- Pumped concrete
- Casting in hot climates

To obtain:

- High workability for longer periods
- Lower pumping pressure
- Delayed setting with longer workability
- Higher ultimate strengths.
- Reduced permeability
- Improved durability

COMPATIBILITY

MasterRheobuild 845 has been specifically developed for use in concretes modified with ground granulated blast furnace slag, fly ash or microsilica but is compatible with all other cement types such as : Sulphate Resisting, ASTM C150 Type II, EN 197 CEM II and III grades.

PACKAGING

MasterRheobuild 845 is available in bulk or in 210 litre drums.

TYPICAL PROPERTIES*

Colour	Dark Brown liquid
Specific gravity	1.250 at 25°C
Chloride content	"chloride-free to EN 934
Freezing point	0°C

STANDARDS

ASTM C-494 Type A, B, D, F and G
EN 934-2 Tables 3.1, 3.2, 11.1 & 11.2

DOSAGE

Optimum dosage of **MasterRheobuild 845** should be determined in trial mixes. As a guide, the following dosages are recommended as a starting point for any trial. In normal concrete a dosage of between 0.8 & 2.0 litre/100kg total cementitious material. In a high performance, low water cement ratio concrete, a dosage of between 1.25 & 2.5 litre/100kg total cementitious. Dependent upon mix requirement, it is possible to use a higher dosage of **MasterRheobuild 845** without causing any adverse effects upon the concrete. Please consult BASF Construction Chemicals Technical staff for further information.

DISPENSING

MasterRheobuild 845 is a ready-to-use liquid which is dispensed into the concrete together with the mixing water. The plasticising effect and water reduction are higher if the admixture is added to the concrete after 50 to 70% of the mixing water has been added. The addition of **MasterRheobuild 845** to dry aggregate or cement is not recommended. Automatic dispensers are available.

WORKABILITY

MasterRheobuild 845 ensures that concrete remains workable in excess 2 hours at +30°C. Workability loss is dependent on temperature, and on the type of cement, the nature of aggregates, the method of transport and initial workability. It is strongly recommended that concrete should be properly cured particularly in hot and dry climates

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STORAGE

MasterRheobuild 845 must be stored where temperatures do not drop below +5°C. If the product has frozen thaw and agitate until completely reconstituted. Store under cover, out of direct sunlight and protect from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult BASF's Technical Services Department.

SAFETY PRECAUTIONS

MasterRheobuild 845 is not a fire or health hazard. Spillages should be washed down immediately with cold water. For further information refer to the material safety data sheet.

NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local BASF representative.

BASF reserves the right to have the true cause of any difficulty determined by accepted test methods.

QUALITY AND CARE

All products originating from BASF's Dubai, UAE facility are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health & safety standards ISO 9001, ISO 14001 and ISO 45001.

* Properties listed are based on laboratory controlled tests.

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STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

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