

MasterRoc[®] MP 355 IK DW

One component flexible injection foam to stop small to mid-volume water ingress

Material Description

MasterRoc MP 355 IK DW is a solvent free, single component polyurethane foam which reacts only in contact with humidity or water and is certified for contact with potable water. MasterRoc MP 355 IK DW fulfills the requirements of EN 1504-5 System 4 for sealing water outlets and restoring cracked concrete and construction joints: U (S1) W (5) (2/3/4) (5740).

Areas of Application

- Stopping of small to mid-volume water ingress in underground structures
- Also suitable for filling of water bearing voids

Characteristics and Benefits

- Reacts in moist surroundings
- Good bonding to wet surfaces
- Forms a flexible foam
- EN 1504-5 System 4: U (S1) W (5) (2/3/4) (5740)

Packaging

MasterRoc MP 355 IK DW: 25 kg cans
 MasterRoc MP 355 IK Accelerator: 2.5 kg cans

Technical Data

MasterRoc MP 355 IK DW

Density, 20°C 1.16 g/cm³
 Viscosity, 23°C 700 mPa.s
 Color Yellowish
 Application temperature + 5°C to 40°C
 Maximum foam expansion rate at 10% accelerator dosage 20-30

Accelerator for MasterRoc MP 355 IK DW

Density, 20°C 0.98 g/cm³
 Viscosity, 23°C 320 mPa.s
 Color clear to yellowish

Application Procedure

1. Add the accelerator to MasterRoc MP 355 IK DW (up to 10%, depending on the required reaction time), mix quickly and thoroughly.
2. Inject this mixture through a single component injection pump. The moisture / water in the ground will generate a foaming reaction. In the case of dry ground, flush the borehole with water before injecting.



example of a single component injection pump

Reaction Time

The reaction time depends on the ground and product temperature, as well as the accelerator dosage (see table below). Site trials should be performed in advance to establish the required reaction time.

Reaction times with 10% water and 10% accelerator				
Initial temperature (°C)	5	10	15	20
Start of reaction (sec)	130	65	30	15
End of reaction (sec)	350	250	120	60
Foam expansion rate (approximately)	20	25	25	30

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Cleaning of Injection Equipment

During short breaks in the injection procedure, the pump and hoses should be filled with non-accelerated resin to avoid blockages. After the injection process pump an appropriate cleaning and maintenance agent (MasterRoc MP 230 CLN) or oil containing no water, through the pump and injection hoses until MasterRoc MP 355 IK DW is completely washed out. Store the pump and hoses with the cleaning agent inside and seal all openings.

Storage

MasterRoc MP 355 IK DW must be stored in airtight containers in a cool, dry place. If stored in original containers under the above-mentioned conditions, it has a shelf life of 24 months. The product must be prevented from freezing.

Precautions

MasterRoc MP 355 IK DW is not hazardous. However, follow standard safety procedures when handling the product and wear gloves and safety glasses.

Avoid eye and skin contact. If skin contact occurs, wash with plenty of water and soap. In case of eye contact rinse with plenty of water and seek medical advice. For further information refer to Material Safety Data Sheet.

Uncured products should be prevented from entering local drainage systems and water courses. Spillage must be collected using absorbent materials such as sawdust and sand and disposed of in accordance with local regulations.

Disclaimer

The information given here is true, represents our best knowledge and is based not only on laboratory work but also on field experience. However, because of numerous factors affecting results, we offer this information without guarantee and no patent liability is assumed. For additional information or questions, please contact your local representative.

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