

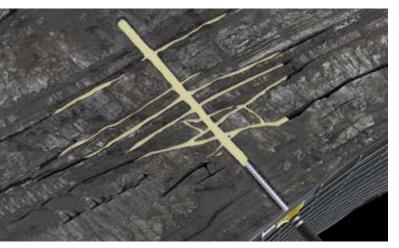


Innovative Solutions for Strata Control

The demand for the world's mined resources is forcing mine operators to work at ever greater depths. Increased excavation depths lead to higher geotechnical challenges, such as higher rock stresses affecting the stability of the strata. Working at ever greater depths with potentially unstable strata increases the need for enhanced personnel safety within the mine environment.

How fast and how safely a mine can be developed is a critical factor of efficient mining. Master Builders Solutions offers products that facilitate safe ground stabilization while improving mine productivity. Developed for placement of cable and rock bolts in underground mines, our innovative solutions improve cycle times for both cable and rock bolt installation, while increasing worker safety and strata control.

Tested in operational mines and exposed to the most challenging of working conditions, our solutions for grouting and anchoring make mining at all conditions a safer, more productive environment.



MasterRoc RBA 380 fills cracks down to ≥ 0.14 mm.

Tensile test with hollow rock bolts

Test No.	Setting Time	Rock Bolt Type	Maximum Tensile Load [kN]	Accompanying Displacement [mm]
1	4 hours	R32S	358	31
2	4 hours	R32S	346	22
3	4 hours	R32S	378	33

Tensile pull strength testing with 600 mm encapsulation length according to DIN 21521. In additional external tests, Master Builders Solutions could prove final load bearing capacity after a few minutes only.

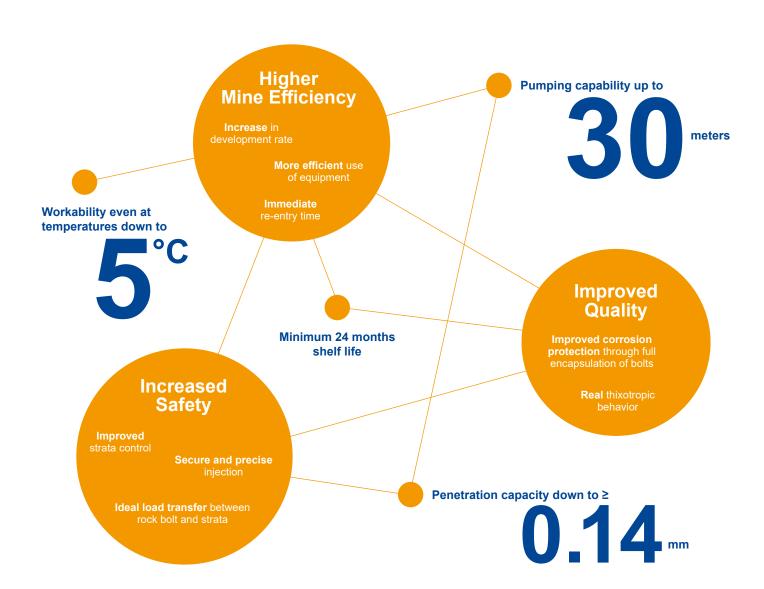


Improve Your Rock Bolting Performance

MasterRoc® RBA 380 is a fast reacting two component polyurea silicate injection resin for rock bolt installations. It offers many advantages due to its unique thixotropic behavior which allows for overhead applications without

additional sealing. It fills even the smallest cracks (≥ 0.14 mm). The long-distance pumping capability is up to 30 meters. It keeps miners safe during bolting due to its fast curing and strength development.

Benefits at a glance:





Versatile System Tailored to Your Underground Construction Needs

The conditions underground vary from mine to mine: Rock temperatures ranging from -5 °C up to 60 °C influence the curing speed of reactive resins. Different pumping lengths require different set times. The Master Builders Solutions specialists advise customers about the optimum product choice for their application.

For the installation of various rock bolt types:

- Self-drilling anchors (SDA)
- Full rebars
- Cable bolts
- Composite fiber bolts
- Hollow bars



Self-drilling anchor with MasterRoc RBA 380

Rock Bolting Portfolio

Master Builders Solutions offers a wide range of rock bolting solutions. Besides reactive resins from the MasterRoc RBA 38X range the portfolio includes also ready-to-use cementitious products and various admixtures for OPC based grouts to adjust the behavior in terms of shrinkage compensation, corrosion protection, pumping capacity, and bond improvement.

Cementitious grout with and without corrosion inhibitor



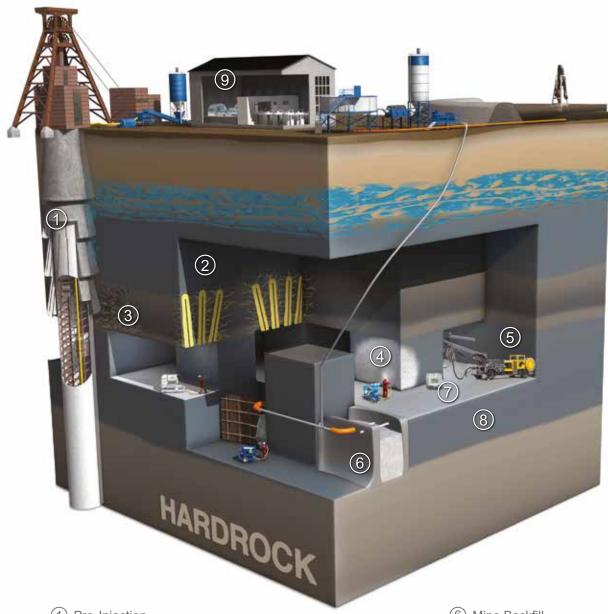




Without corrosion inhibitor



Our Comprehensive Portfolio for Mining



- 1 Pre-Injection
- 2 Rock Bolting
- 3 Injection
- 4 Thin Spray-on Liner (TSL)
- 5 Sprayed Concrete

- 6 Mine Backfill
- (7) Admixture for Concrete
- (8) Roadway Concrete
- (9) Grinders



Global Network of Underground Specialists

Master Builders Solutions, with its global underground construction team, is a world leader in the provision of reliable, customer-oriented solutions focused on your needs in the tunneling and mining industries. We recognize that your success is underpinned by our ability to deliver solutions that meet or exceed your critical needs.

By accompanying you from the start of your project and understanding the issues that are important to you, we can contribute to your success. We support you with product training and quality control, and our professional technical services team is on hand around the clock, helping you with technical advice and trouble shooting.



Hands-on exercises and training









Master Builders Solutions provides technical injection training courses on a frequent basis centrally located in the Hagerbach underground facility in Switzerland. The courses are organized both as demonstration workshops in realistic underground settings and as practical injection operators training. The demonstration workshops are "show-and-tell" sessions that aim to visualize and explain the possible types of application and the technical performance of our injection systems. The practical injection operators

training is offered exclusively to injection customers who are working with Master Builders Solutions injection systems. During this training the participants are given the chance to work in small groups, taking part in hands-on exercises under the supervision of experienced instructors. The main objective is to gain practical skills for the correct application and execution of injection work. In addition, customized training is available for individual projects worldwide when required by customers.





Master Builders Solutions for the Construction Industry

MasterAir

Complete solutions for air entrained concrete

MasterBrace

Solutions for concrete strengthening

MasterCast

Solutions for the manufactured concrete product industry

MasterCem

Solutions for cement manufacture

MasterEase

Low viscosity for high performance concrete

MasterEmaco

Solutions for concrete repair

MasterFinish

Solutions for formwork treatment and surface improvement

MasterFlow

Solutions for precision grouting

MasterFiber

Comprehensive solutions for fiber reinforced concrete

MasterGlenium

Solutions for high performance concrete

MasterInject

Solutions for concrete injection

MasterKure

Solutions for concrete curing

Masterl ife

Solutions for enhanced durability

MasterMatrix

Advanced rheology control for concrete

MasterPel

Solutions for hydrophobization, anti-efflorescence and surface protection

MasterPolyheed

Solutions for mid-range concrete

MasterPozzolith

Solutions for water-reduced concrete

MasterProtect

Solutions for concrete protection

MasterRheobuild

Solutions for high strength concrete

MasterRoc

Solutions for underground construction

MasterSea

Solutions for waterproofing and sealing

MasterSet

Solutions for set control

MasterSphere

Solutions for guaranteed freeze-thaw resistance

MasterSuna

Solutions for sand and gravel in concrete

MasterSure

Solutions for extraordinary workability retention

MasterTop

Solutions for industrial and commercial floors

Master X-Seed

Advanced accelerator solutions for concrete

Ucrete

Flooring solutions for harsh environments



QUANTIFIED SUSTAINABLE BENEFITS ADVANCED CHEMISTRY BY MASTER BUILDERS SOLUTION

Let the numbers do the talking: We have portrayed some of our most eco-efficient product solutions for concrete and precast production, construction, civil engineering, and flooring.



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