

# MasterRoc MP 367

Highly reactive, two component polyurea silicate injection foam for cavity filling and ground consolidation

## **Material Description**

**MasterRoc MP 367** is a two component, solvent-free polyurea silicate foam specifically designed for rapid cavity filling and ground consolidation.

## **Areas of Application**

- Void and cavity filling, also to avoid water or gas accumulation
- Consolidation of fractured rock in underground structures
- Consolidation of rock in coal mines

## **Characteristics & Benefits**

- Very fast reacting material
- Stable and workable foam structure
- Does not expand its volume on contact with water
- Shows good adhesion to wet and low friction substrates
- Fire resistant (according to DIN4102-B2)

## **Technical Data**

	Color	Viscosity mPa∙s	Density kg/m³
Part A	Colorless	60	I.40
Part B	Pale brown	230	l.25

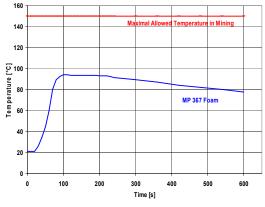
Tested at 23 °C

Mixing ratio Part A to B: I:I by volume

Reaction Characteristics:

Testing temp.	23°C	
Start of foaming	$20s\pm\text{IOs}$	
End of foaming	$40s \pm 15s$	
Foam expansion factor	up to 30	
Free rise foam density	45 kg/m3	
Reaction temperature	<99°C	

Reaction temperature:



#### **Application Directions**

Part A and B are delivered ready to use. They are injected in the proportion of 1:1 by volume using a two component injection pump equipped with a static in-line mixer nozzle.

Please note: The curing reaction time is dependent on the temperature of the product and the ground. Please store both components prior to application at a minimum temperature of 15°C.

To achieve an optimal mixing of the components during injection and cavity filling, the inclusion of a static in-line mixer in connection with the mixing head is strongly recommended. The length of the static mixer should be approximately 32cm.

## **Cleaning of Injection Equipment**

For short breaks in the injection procedure, pump Part A through the in-line static mixer nozzle. After finishing the injection, pump an appropriate agent or oil which does not contain water through the pump and injection lines.

## Packaging

MasterRoc MP 367 is available in the following packaging:

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Part A	1335KG			
Part B	1175KG			



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### **Storage & Shelf Life**

If stored in dry conditions, in unopened, tightly closed original containers and within a temperature range of +5°C and +35°C, the components of MasterRoc MP 367 have a shelf life of 12 months.

### **Precautions**

For the full health and safety hazard information and how to safely handle and use this product, make sure that you obtain a copy of the Safety Data Sheet (SDS) from our office or website.

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