

# MasterRoc<sup>®</sup> MP 358 GS

Formerly MEYCO MP 358 GS

Highly reactive, two component hydrophobic polyurethane injection resin for strata consolidation

## Product description

MasterRoc MP 358 GS is a two component, solvent-free polyurethane injection resin specifically designed for rapid stabilization of strata where very high compressive and bonding strength is needed.

## Fields of application

- Consolidation of fractured rock in underground structures
- Permanent consolidation of broken coal in development roadways and longwalls
- Sealing against gas and water

## Features and benefits

- Fast reacting material applied where structural strength and flexibility is required.
- Reacts and expands in volume up to 1.5 times without water contact
- Penetrates cracks wider than 0.14 mm
- Excellent compressive and bonding strength
- Low sensitivity to water
- Almost no increase in reaction temperature on contact with water

## Packaging

Part A: 25 kg cans and 205 kg drums  
Part B: 30 kg cans and 250 kg drums

## Technical data

	Color	Viscosity mPa·s	Density kg/dm <sup>3</sup>
Part A	Yellow	300	1.01
Part B	Dark brown	240	1.22

Tested at 23°C

Flash point: A & B separately: > 200°C

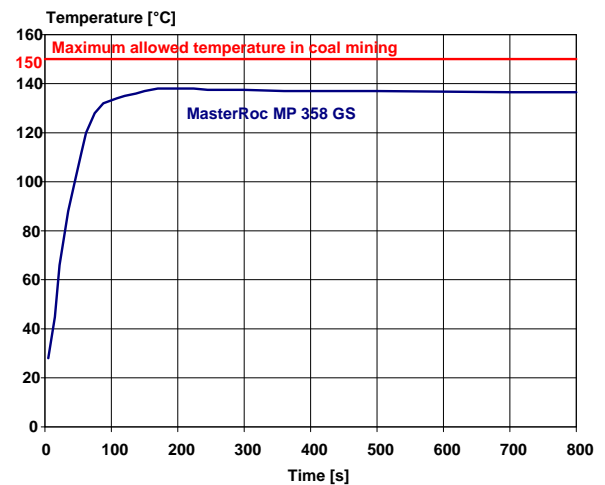
Mixing ratio Part A to B: 1 to 1 by volume

## Reaction characteristics

Testing temp.	25°C
Gel time	65s ± 10s
Hardening time	70s ± 10s
Foam expansion factor	≤ 1,5
Flexural adhesive strength (7d)	> 9 N/mm <sup>2</sup>
Border time	<10 min

*Border time: Time needed to reach 1 MPa adhesive strength in lab conditions*

## Reaction temperature

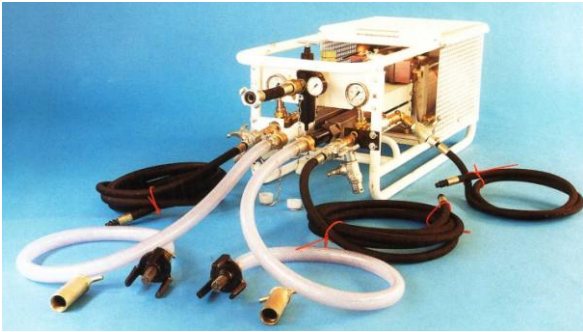


## Application procedure

Part A and B are delivered ready-to-use. They are injected in the proportion of 1:1 by volume using a two component injection pump equipped with a static in-line mixer nozzle, as shown below:

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Please note: The curing reaction time is dependent on the temperature of the product and the ground. Please store both parts prior to application at a minimum temperature of 15°C.

To achieve the best mixing of the components during injection, the inclusion of a static in-line mixer in connection with the mixing head is strongly advised. The length of the static mixer should be approximately 32 cm.

## Cleaning of injection equipment

For short breaks in the injection procedure, pump Part A through the in-line static mixer nozzle. After finishing the injection, pump an appropriate agent or oil which does not contain water through the pump and injection lines.

## Storage

If stored in dry conditions, in unopened, tightly closed original containers and within a temperature range of +5°C and +35°C, the components of MasterRoc MP 358 GS have a shelf life of 12 months.

## Safety precautions

Refer to the Material Safety Data Sheet for safety measures:

MasterRoc MP 358 GS – Part A

MasterRoc MP 358 – Part B

Avoid contact with skin and eyes by using the required personal protective equipment, such as overalls, gloves and safety glasses. If contact with skin occurs, wash thoroughly using soap and water. If contact with eyes occurs, rinse thoroughly with an eyebath filled with water and seek medical advice. The product is harmless.

Uncured liquid materials should be prevented from entering local drainage systems and water courses. Spillage must be collected using absorbent materials such as sawdust and sand, and disposed of in accordance with local regulations.

The information given here is true, represents our best knowledge and is based not only on laboratory work but also on field experience. However, because of numerous factors affecting results, we offer this information without guarantee and no patent liability is assumed. For additional information or questions, please contact your local representative.

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